



Dart Aerospace Ltd.
1270 Aberdeen St
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Canada

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647.3201
Job Sheet 181363



Part No: 647.3201

Job Qty: 4 ea

Part Name: Grounding Cable Assembly



DAS
21
9-89

Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/26/18

Job Tracking No:

Due Date: 9/10/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV N/C IPP REV:A 12.10.03 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	9/10/18	9/10/18	0.00	0.00	Start Up Small Fab-4		DAS 31 2018 58
110	Small Fab	4 pcs	9/10/18	9/10/18	0.00	0.74	Small Fab-1		DAS 9-89
120	QC	4 pcs	9/10/18	9/10/18	0.00	0.00	QC5		DAS 9-89
130	Packaging	4 pcs	9/10/18	9/10/18	0.00	0.00	Packaging3-1		DAS 9-89
140	QC21-SA	4 Ea	9/10/18	9/10/18	0.00	0.00	QC21		DAS 9-89

Part Op 110 - 1- CUT AND STRIP WIRE AS PER DWG 2- ASSEMBLE TERMINAL AS PER DWG
Descriptions:

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MS25036-156	Terminal	3 4 pcs (1 ea)	90-Start up Operation	F123900-2
MS25036-157	Terminal	3 4 pcs (1 ea)	90-Start up Operation	F123900-15
MW22759/16-10-9	10GA Electrical Wire	3 4 ft (1 ea)	90-Start up Operation	F1236338

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MS25036-156	3 4	38	0
	MS25036-157	3 4	11	0
	MW22759/16-10-9	3 4	71	0

Part Specifications



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26/18 7:31 AM Dart.lajeunesse.marie

Container No: S098016



Part: 647.3201

Job No: 181363

Serial No/Batch: S098016

Revision:

Inspector:

Exp Date:

Instructions:

Date: 07/31/18

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation			Disposition		
			Completed By		
			Lead hand / Supervisor Approval Verification		
			QC / QA Coordinator Approval		
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
OTHER : ☐					